

1. QUARTZ CRYSTAL UNIT SPECIFICATION

Parameter	Sign	Specification
1.1 Nominal Frequency :	F0	8.000MHz
1.2 Holder type :	-	FTX321G (SMD3225 GLASS TYPE)
1.3 Mode of oscillation :	-	Fundamental
1.4 Frequency tolerance :	FL	$\pm 10\text{ppm}$ at $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$
1.5 Equivalent resistance :	RR	40ohms max.
1.6 Operating temperature range :	T _{OPR}	-30°C To $+85^{\circ}\text{C}$
1.7 Storage temperature range :	T _{STG}	-55°C To $+125^{\circ}\text{C}$
1.8 Frequency Stability :	TC	$\pm 20\text{ppm}$ at -30°C To $+85^{\circ}\text{C}$
1.9 Loading capacitance :	CL	10pF
1.10 Drive level :	DL	10 uW Typical, 300uW max.
1.11 Shunt Capacitance :	C0	2.0pF max.
1.12 Insulation resistance :	IR	More than 500M Ω at DC 100V
1.13 Circui t:	-	Measured in HP/E5100A,S&A 250B
1.14 Aging :	Fa	$\pm 3\text{ ppm max.}$ ($+25^{\circ}\text{C}$ 1 st Year)
1.15 Dimensions and marking :		Refer to page.4
1.16 Emboss carrier tape & reel :		Refer to page.5 and page.6
1.17 Note :		

Standard atmospheric conditions

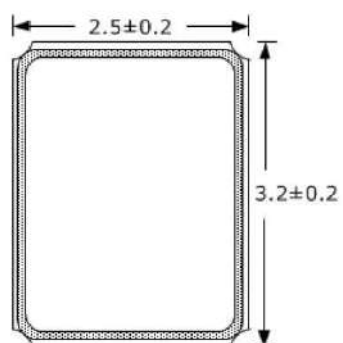
Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature : $25 \pm 3^{\circ}\text{C}$

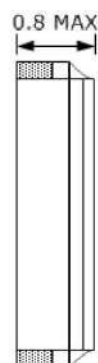
Relative humidity : 40%~70%

2. FTX321G MARKING & DIMENSIONS

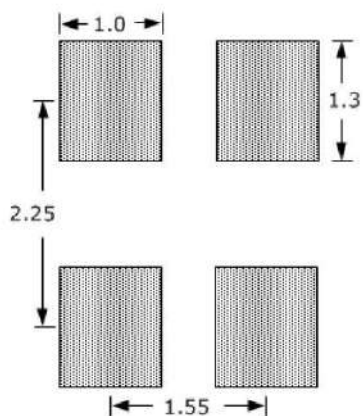
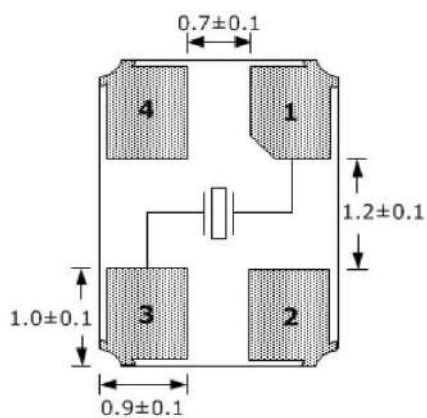
(UNIT: mm)



(BOTTOM VIEW)



PATTERN

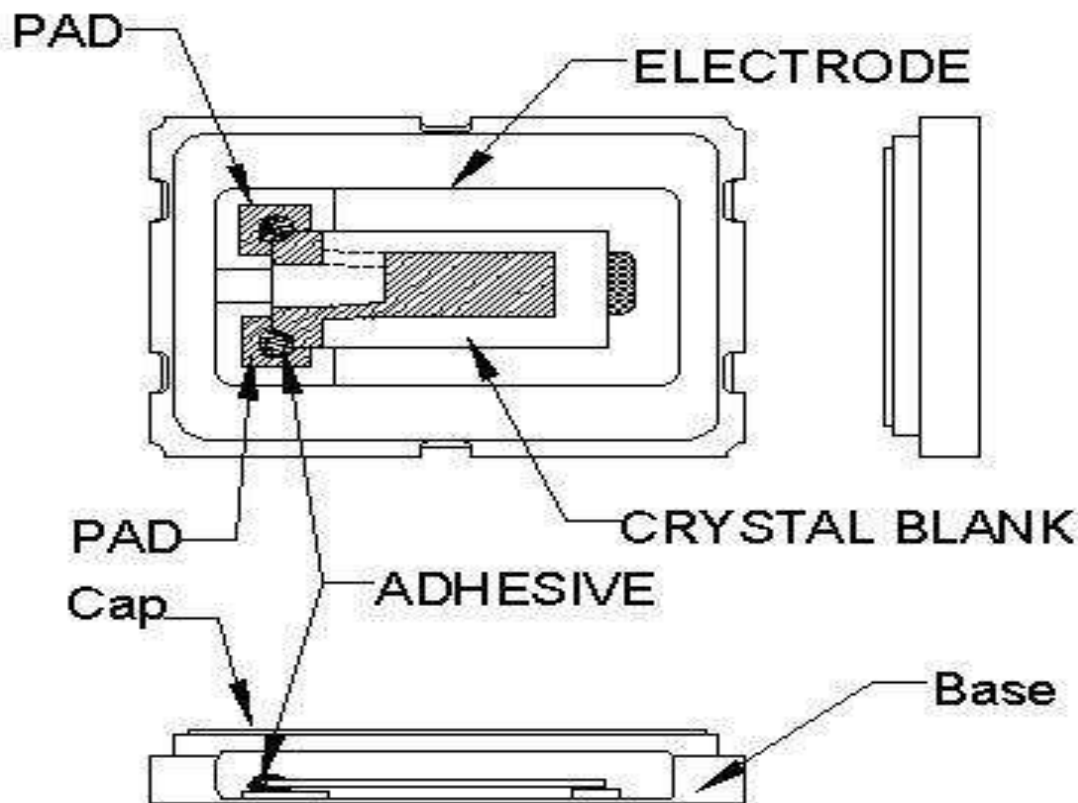


*Nominal frequency = 3 number after decimal point MAX.

(ex. 12.000 MHz → 12.000)

Marking: Laser marking

3. INSIDE STRUCTURE

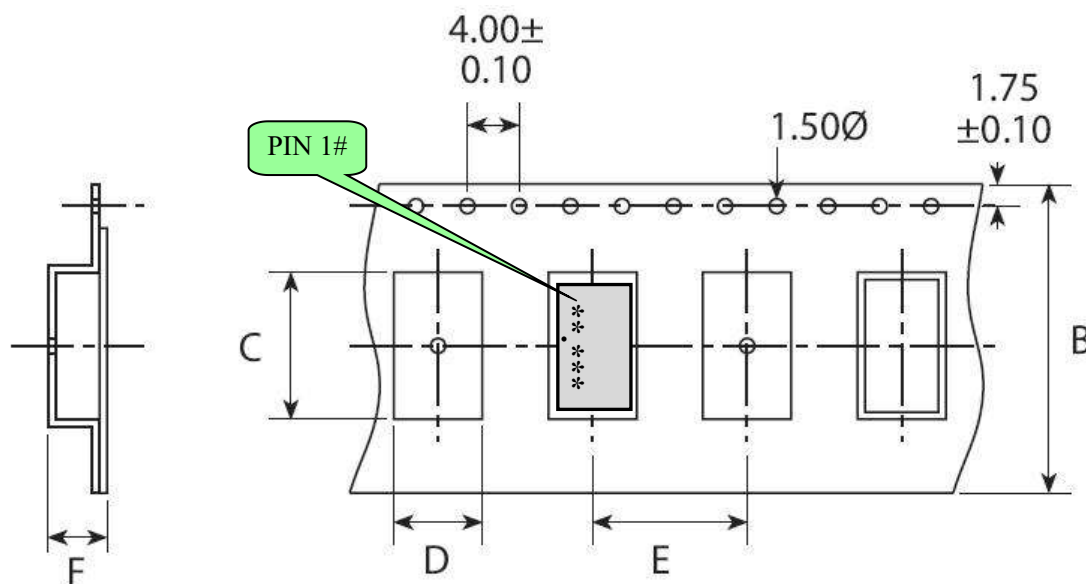


Reference drawing

Base:
Alumina Ceramic (Al_2O_3)
Metallized Pad: W
Ni Plating
Au Plating
Cap:
Alumina Ceramic (Al_2O_3)
(3) Crystal Enclosure Seal:
Seal Glass
(4) Crystal Blank
Rectangular At-Cut Quartz Crystal Blank
(5) Adhesive
Silver Conductive Polyimide Resin
(6) Electrode
Ag
(7) PAD
Alumina Ceramic (W. Ni. Au)

4. FTX321G EMBOSS CARRIER TAPE & REEL

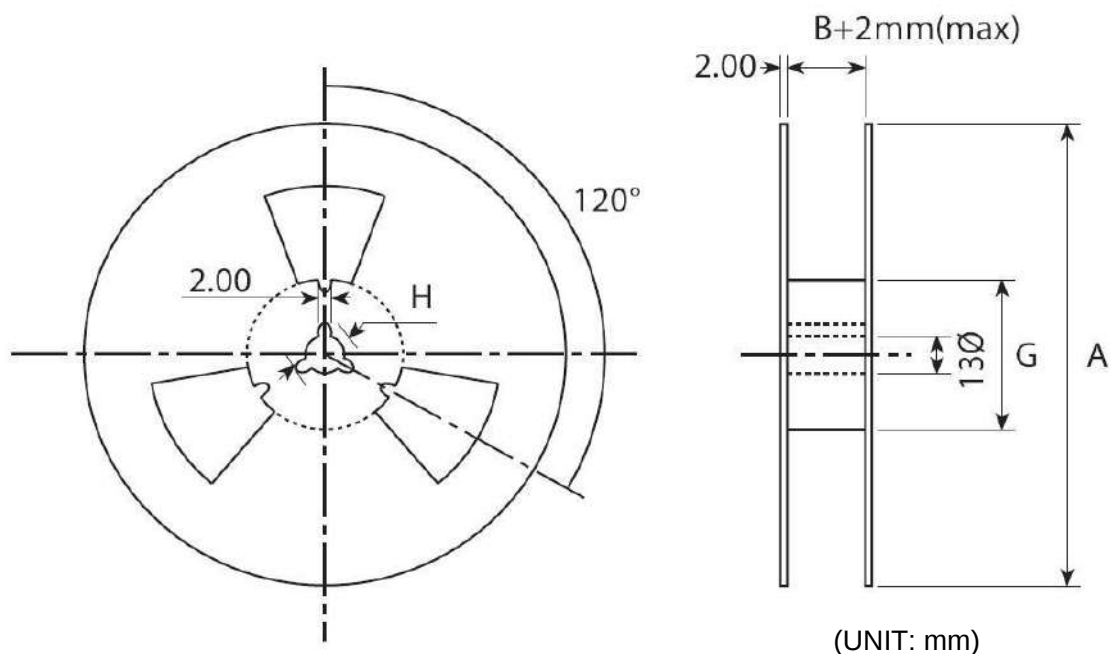
a.) Dimensions of Carrier Tape



	A	B	C	D	E	F	G
SMD3225	178±2.0	8.0±0.3	3.5±0.1	2.8±0.1	4.0±0.1	1.4±0.1	60.5±1.0

(UNIT: mm)

b.) Dimensions of Reel



(UNIT: mm)

c.) Storage condition

Temperature: +40deg.C Max.

Relative Humidity: 80% Max.

d.) Standard packing quantity

3,000PCS / REEL

e.) Material of the tape

Tape	Material
Carrier tape	A – PET
Top tape	Polyester

f.) Label contents

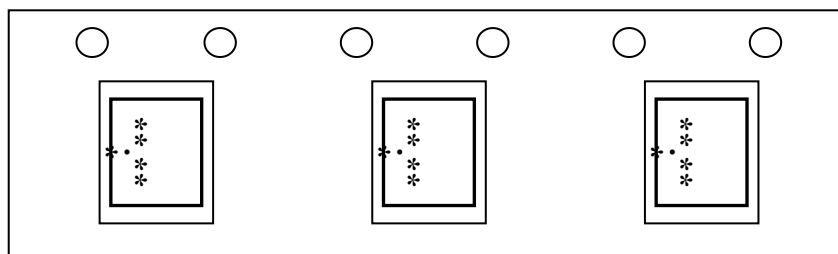
- .The type of product
- .Our specification No.
- .Your Part No.
- .Lot No.
- .Nominal Frequency
- .Quantity
- .Our Company Name

Sticks label for every reel.

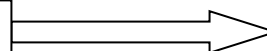
PART NUMBER	
PO NO	
PR. NO:	
HOLDER TYPE	
FREQUENCY	
REMAKS	
QUANTITY	

g.) Taping method

Taping shall be placed in tapes in such manner as to assure that marking of the components is visible as per Fig.1

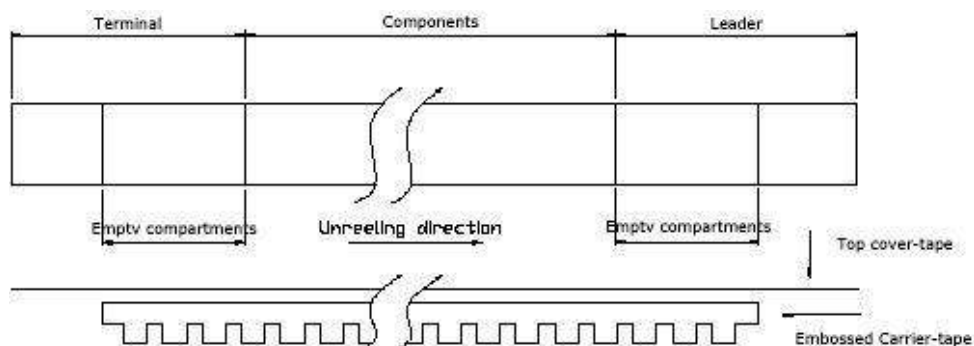


编带拉出方向



h.) Taping dimension

Leader	Cover-tape	The length of cover-tape in the leader is more than 400 mm including empty embossed area.
	Carrier-tape	After all products were packaged, must remain more than twenty pieces or 400 mm empty area, which should be sealed by cover-tape.
Terminal	Cover-tape	The tip of cover-tape shall be fixed temporary by paper tape and roll around the core of reel one round.
	Carrier-tape	The empty embossed area which are sealed by top cover-tape must remain more the 40 mm.



i.) Joint of tape

The carrier-tape and top cover-tape should not be jointed.

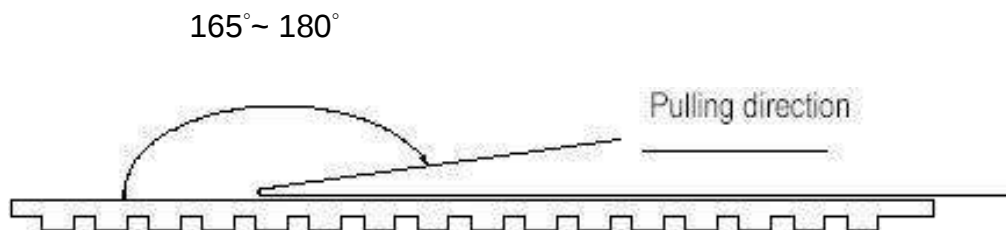
j.) Release strength of cover tape

It has to between 0.1N to 0.7N under following condition.

Pulling direction 165° to 180°

Speed 300mm/min.

Otherwise unless specified.



Other standards shall be based on JIS C 0806-1990.

5. Mechanical Endurance: Provided that measurement shall be carried out after letting it alone in the room temperature for 1 hour min.

	Item	Conditions	Specifications
5.1	Drop	Method: fallen on the concrete (thickness is 3cm or more) Height: 75 cm Direction: each direction of 3 mutually perpendicular (x、y、 z) axis. Number of shocks: 2 shocks in each direction	Freq. Drift $\pm$ 5ppm Max Resistance Drift $\pm$ 15% Max
5.2	Vibration	Should be satisfied after supplying following vibration. (1)Vibration Frequency: 10~55Hz (2)Cycle: 1 to 2 Min. (3)Full Cycle: 1.5mm P-P. (4)Direction: X.Y.Z (5)Time: 2 Hours / Each Direction	Freq. Drift $\pm$ 5ppm Max Resistance Drift $\pm$ 15% Max
5.3	Substrate Bending	Mount the specimen on substrate. Apply the following pressure Direction: see Fig -1 Speed: 0.5 mm/sec Hours: 5 ± 1 sec Amount of substrate: 3 mm Max.	Without mechanical damage such as breaks. Without electrode peeling. Electrical characteristics shall be satisfied.
5.4	Adhesion	Mount the specimen on substrate. Apply the following pressure Direction: see Fig -2 Weight: 10N Hours: 10 ± 1 sec	
5.5	Body strength	Mount the specimen on substrate. Apply the following pressure Direction: see Fig -3 Weight: 10N Hours: 10 ± 1 sec	

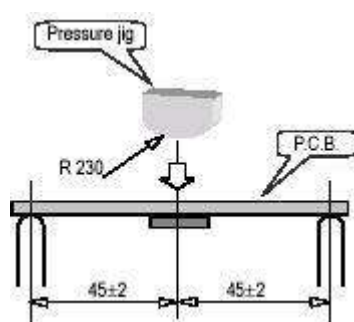


Fig-1

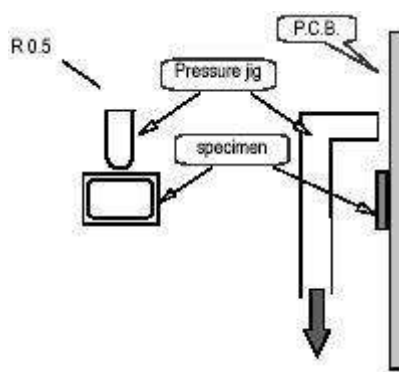


Fig-2

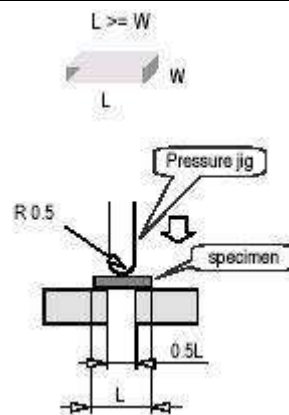
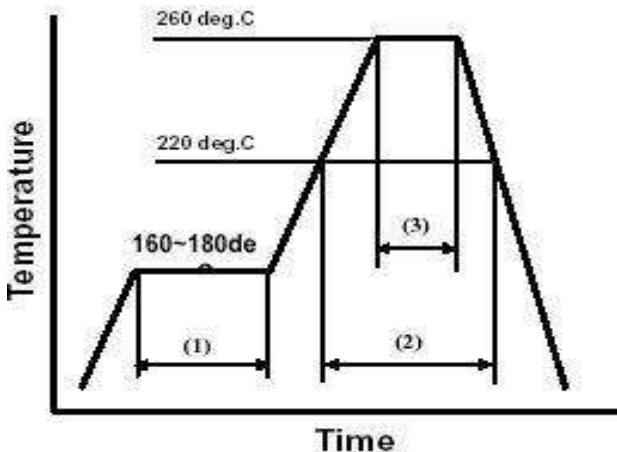


Fig-3

5.6	Seal	Less than 3.0×10^{-8} atm.cc/sec by Helium leak detector. Also, no serial bubble is observed by Fluorinate tests.													
5.7	Solder ability	3 sec Dip in $235^{\circ}\text{C} \pm 5^{\circ}\text{C}$ solder. (Use ROSIN type flux for solder.)	More than 90% of lead shall be covered by new solder.												
5.8	Resistance to Soldering Heat	Run in Reflow Reflow soldering shall be allowed Only two(2) time. Available for Lead Free Soldering  <table border="1" data-bbox="448 1368 1008 1494"> <tbody> <tr> <td>(1)</td><td>Preheat</td><td>160~180 deg.C</td><td>120sec.</td></tr> <tr> <td>(2)</td><td>Primary heat</td><td>220 deg.C</td><td>60sec.</td></tr> <tr> <td>(3)</td><td>Peak</td><td>260 deg.C</td><td>10sec. Max.</td></tr> </tbody> </table>		(1)	Preheat	160~180 deg.C	120sec.	(2)	Primary heat	220 deg.C	60sec.	(3)	Peak	260 deg.C	10sec. Max.
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Freq. Drift
 $\pm 5\text{ppm}$ Max.

Resistance Drift
 $\pm 20\%$ Max.

6. Environmental Endurance: Provided that measurement shall be carried out after letting it alone in the room temperature for 1 hour min.

	Item	Conditions	Specifications
6.1	Humidity	Should be satisfied after letting it alone at $+60^{\circ}\text{C}\pm 2^{\circ}\text{C}$ in humidity of 90%~95% for 500 hours.	Freq. Drift $\pm 5\text{ppm}$ Max Resistance Drift $\pm 15\%$ Max
6.2	Storage in Low Temperature	Should be satisfied after letting it alone at $-40^{\circ}\text{C}\pm 3^{\circ}\text{C}$ for 500 hours.	Freq. Drift $\pm 5\text{ppm}$ Max Resistance Drift $\pm 15\%$ Max
6.3	Storage in High Temperature	Should be satisfied after letting it alone at $+85^{\circ}\text{C}\pm 3^{\circ}\text{C}$ for 500 hours.	Freq. Drift $\pm 5\text{ppm}$ Max Resistance Drift $\pm 15\%$ Max
6.4	Temperature Cycle	Should be satisfied after supplying the following temperature cycle (100 cycles). (Refer to Fig-4). Temperature shift from low to high, high to low shall be done in $1^{\circ}\text{C}/\text{min}$.	Freq. Drift $\pm 5\text{ppm}$ Max Resistance Drift $\pm 15\%$ Max

