

1. QUARTZ CRYSTAL UNIT SPECIFICATION

Parameter	Specification
1.1 Frequency:	25.000MHz
1.2 Mode of Oscillation	AT Fundamental
1.3 Holder type :	HC-49/S
1.4 Frequency tolerance:	$\pm 20\text{ppm}$ at $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$
1.5. Equivalent resistance (Rr):	30Ω Max.
1.6 RLD2:	30Ω Max.
1.7 Operating temperature range:	-40°C To $+85^{\circ}\text{C}$
1.8 Storage temperature range:	-40°C To $+85^{\circ}\text{C}$
1.9. Frequency stability:	$\pm 20\text{ppm}$ at -40°C To $+85^{\circ}\text{C}$
1.10 Loading capacitance (CL) :	20pF
1.11 Drive level (DL):	100 uW Typical
1.12 Shunt Capacitance (C0):	7.0pF MAX
1.13 Insulation resistance (IR) :	More than 500M ohms at DC 100V
1.14 Circuit:	Measured in S&A 250B
1.15 Aging:	$\pm 3\text{ ppm}$ Max (+25°C 1 st Year)
1.16 Dimensions and marking	Refer to page.3
1.17 Other	RoHS Compliant (Pb free)

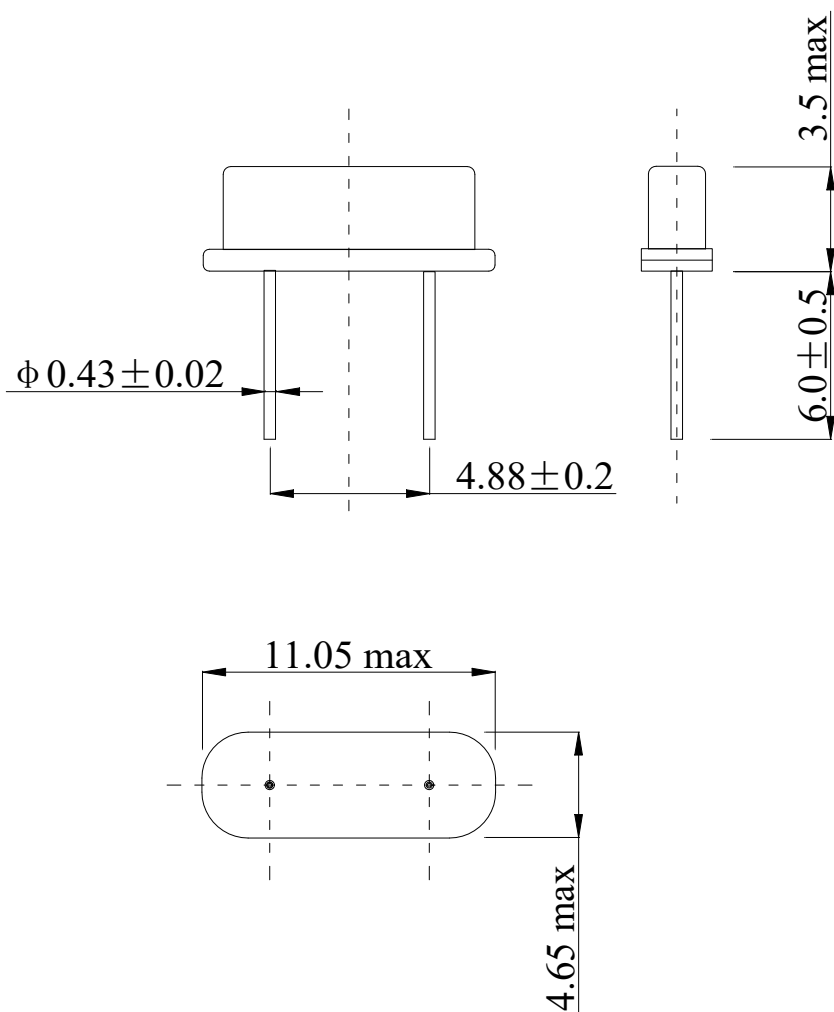
Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature : $25 \pm 3^{\circ}\text{C}$

Relative humidity : 40%~70%

2. MARKING & DIMENSIONS



*Marking should be printed as following:

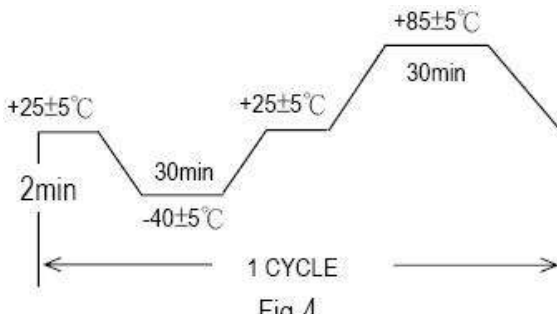
Logo, Nominal Frequency

Nominal Frequency: (ex. 3.579545MHz→3.579)

Marking: Laser marking

3.MECHANICAL/ENVIRONMENTAL CHARACTERISTICS

NO.	ITEM	CONDITIONS	SPECIFICATIONS
3.1	Leaking Test	Fully immersed into hot water at $90^{\circ}\text{C} \pm 3^{\circ}\text{C}$ for 3 minutes.	no air bubble are visible.
3.2		Take measurements with a helium leakage detector, or measure insulation resistance under pressure.	$1 \times 10^{-8} \text{ Pa.m}^3/\text{s}$ Max or $\text{IR} \geq 500\text{M}\Omega$
3.3	Drop Test	Dropping 6 times from the height of 75 cm onto hard wooden board of thickness more than 30mm.	The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$
3.4	Vibration Test	Vibration Frequency: 10~55Hz Cycle: 1.5 Min. Amplitude: 1.5mm P-P. Direction: X.Y.Z Time: 2 Hours / Each Direction	The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$
3.5	Solderability Test	The terminal lead wire is to be soaked in a $230^{\circ}\text{C} \pm 5^{\circ}\text{C}$ tin trough for 5 ± 0.5 seconds.	Tin over the wire $\geq 90\%$ The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$
3.6	Low Temperature Enduring	The samples crystal is to be tested after being placed in the environment of $-40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ for 96 hours, and recovered to room temperature for 2 hours.	The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$
3.7	High Temperature Enduring	The samples crystal is to be tested after being heated at $+85^{\circ}\text{C} \pm 3^{\circ}\text{C}$ for 96 hours, and cooled to room temperature for 2 hours.	The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$

3.8	Humidity	The temperature is at $40 \pm 3^{\circ}\text{C}$, and at 93% $\pm 2\%$ RH after 96 hours, and cooled to room temperature for 2 hours.	The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$
3.9	Resistance to Solder Heat	Lead terminals are immersed up to 1.5mm from resonator's body in soldering bath of $350 \pm 5^{\circ}\text{C}$ for 3 ± 0.5 sec. And then resonator shall be measured after being placed in room temperature for 1 hour.	The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$
3.10	Thermal shock	Should be satisfied after supplying the following temperature cycle (10 cycles). (Refer to Fig-4). Temperature shift from low to high, high to low shall be done in $1^{\circ}\text{C}/\text{min}$. 	The crystal must meet: $\Delta f \leq \pm 5\text{ppm}$ $\Delta R \leq 15\%$

PACKAGE

4.1 Quantity of package:

250 pieces of crystal unit

per bag

2500 pieces of crystal unit

per inner box, 10 bags

25000 pieces of crystal unit

per carton, 10 inner boxes